



NSP 681 Hardener

(Part B)

Safety Data Sheet (SDS)

Section 1 - Product and Company Identification

Trade Name: NSP 681 Hardener (All Versions)

Company:

NSP Specialty Products
5969 Highway 221
Roebuck, SC 29376
+1 (910) 235-0468

Emergency Contact:

ChemTel 24 Hr. US Emergency Number:
+1 (800) 255-3934

ChemTel 24 Hr. Worldwide Emergency Number:
+1 (813) 248-0585

Product Use: Coatings

Not recommended for: None Identified

Section 2 - Hazards Identification

GHS Ratings:

Oral Toxicity	Acute Tox. 4	Oral>300+<=2000mg/kg
Skin Corrosive	1A	Destruction of dermal tissue: Exposure < 3 min. Observation < 1 hour, visible necrosis in at least one animal
Eye Corrosive	1	Serious eye damage: Irreversible damage 21 days after exposure, Draize score: Corneal opacity >= 3, Iritis > 1.5
Skin Sensitizer	1	Skin Sensitizer
Carcinogen	1A	Known Human Carcinogen Based on human evidence
Reproductive Toxin	2	Human or animal evidence possibly with other information

GHS Hazards

H302	Harmful if swallowed
H314	Causes severe skin burns and eye damage
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H350	May cause cancer
H361	Suspected of damaging fertility or the unborn child

GHS Precautions

P201	Obtain special instructions before use
P202	Do not handle until all safety precautions have been read and understood
P260	Do not breathe dust/fume/gas/mist/vapours/spray
P261	Avoid breathing dust/fume/gas/mist/vapours/spray
P264	Wash thoroughly after handling
P270	Do not eat, drink or smoke when using this product
P272	Contaminated work clothing should not be allowed out of the workplace
P280	Wear protective gloves/protective clothing/eye protection/face protection
P281	Use personal protective equipment as required
P310	Immediately call a POISON CENTER or doctor/physician
P321	Specific treatment (see label)
P330	Rinse mouth
P363	Wash contaminated clothing before reuse
P301+P312	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting

P302+P352	IF ON SKIN: Wash with soap and water
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
P305+P351+P338	IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing
P308+P313	IF exposed or concerned: Get medical advice/attention
P333+P313	If skin irritation or a rash occurs: Get medical advice/attention
P405	Store locked up
P501	Dispose of contents/container in accordance with all local, regional, national, and international regulations.

Signal Word: Danger



Section 3 - Composition / Information on Ingredients

Chemical Name	CAS number	Weight Concentration %
Cenospheres	68131-74-8	20.00% - 30.00%
Benzyl Alcohol	100-51-6	20.00% - 30.00%
Isophorone Diamine	2855-13-2	10.00% - 20.00%
Titanium Dioxide	13463-67-7	10.00% - 20.00%
Cycloaliphatic amines		5.00% - 10.00%
Potassium Aluminum Silicate	12001-26-2	5.00% - 10.00%
2,2,4-Trimethyl-1,6-hexanediamine	25620-58-0	5.00% - 10.00%
Alkyl Quaternary Ammonium Bentonite	68953-58-2	1.00% - 5.00%
Bisphenol A diglycidyl ether resin	25068-38-6	1.00% - 5.00%

Section 4 - First Aid Measures

Inhalation: If affected, remove to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.

Eye Contact: Immediately flush eyes for at least fifteen minutes with running water. Hold eyelids apart to ensure rinsing of the entire eye surface and lids with water. If eye irritation persists: Get medical advice/attention.

Skin contact: Immediately remove contaminated clothing and shoes. Wash affected areas thoroughly with soap and water. If irritation develops, seek medical attention.

Ingestion: Do not induce vomiting. Never give anything by mouth to an unconscious person. If a person vomits when lying on his back, place him in the recovery position. Get immediate medical attention.

Section 5 - Fire Fighting Measures

Flash Point: 97 C (207 F)

LEL: 1.00

UEL: 13.00

Extinguishing Media: Use carbon dioxide, foam, dry chemical, dry sand, water fog, or limestone powder extinguishing systems.

Unusual Fire and Explosion Hazards: None

Hazardous combustion products: Irritating or toxic substances may be emitted upon burning, combustion or decomposition. See section 10 (Stability and Reactivity) for additional information.

Special Fire Fighting Procedures: Firefighters should be equipped with self-contained breathing apparatus.

Fire Equipment: No Data

Section 6 - Accidental Release Measures

Spill And Leak Procedures: Avoid all personal contact. Ensure cleanup personnel wear all appropriate Personal Protective Equipment (PPE), including respiratory protection. Spills should be contained, solidified, and placed in suitable containers for disposal.

Section 7 - Handling and Storage

Handling Precautions: Use good laboratory/workplace procedures. Wash thoroughly after handling this product. Always wash up before eating, smoking or using the facilities. Use under well-ventilated conditions. Avoid eye and skin contact. Avoid inhalation of aerosol, mist, spray, fume or vapor. Avoid drinking, tasting, swallowing or ingesting this product. Wash contaminated clothing before reuse. Discard shoes contaminated with this product.

Storage Requirements: Keep away from heat, sparks, and open flames. Store cool and dry, under well-ventilated conditions. Store this material away from incompatible substances (see section 10). Do not store in open, unlabeled or mislabeled containers. Keep container closed when not in use.

Section 8 - Exposure Controls / Personal Protection

Chemical Name / CAS #	OSHA Exposure Limits	ACGIH Exposure Limits	Other Exposure Limits
Cenospheres 68131-74-8	Not Established	Not Established	Not Established
Benzyl Alcohol 100-51-6	Not Established	Not Established	Not Established
Isophorone Diamine 2855-13-2	Not Established	Not Established	Not Established
Titanium Dioxide 13463-67-7	TWA: 15 mg/m3	TWA: 10 mg/m3	Not Established
Cycloaliphatic amines	Not Established	Not Established	Not Established
Potassium Aluminum Silicate 12001-26-2	TWA: 3 mg/m3	TWA: 3 mg/m3	Not Established
2,2,4-Trimethyl-1,6- hexanediamine 25620-58-0	Not Established	Not Established	Not Established
Alkyl Quaternary Ammonium Bentonite 68953-58-2	PEL- 15 mg/m3; TWA- 15 mg/m3	TWA- 10 mg/m3	Not Established
Bisphenol A diglycidyl ether resin 25068-38-6	Not Established	Not Established	Not Established

Ventilation: Good general mechanical ventilation and local exhaust is recommended.

Hygiene: Eye wash must be easily accessible. Wear protective clothing as necessary to prevent contact. When using, do not eat, drink or smoke. Hands and/or face should be washed before breaks and at the end of the shift. Gloves must be inspected regularly and prior to each use. Replace if necessary.

Personal Protective Equipment: Wear impervious protective gloves. Wear OSHA, NIOSH approved organic vapor respirator if ventilation is inadequate. Wear appropriate protective eyewear such as splash-proof, chemical resistant safety goggles.

Contaminated Gear: Take off all contaminated clothing immediately. Wash contaminated clothing before reuse.

Section 9 - Physical and Chemical Properties

This mixture typically exhibits the following properties under normal circumstances:

Appearance:	Liquid	Odor:	Not available
Vapor Pressure:	0.064 mm Hg	Odor threshold:	Not available
Vapor Density:	Not available	pH:	Not available
Density (g/cm3):	1.09	Melting point:	Not available
Freezing point:	Not available	Solubility:	Not available
Boiling range:	Not available	Flash point:	97°C, 207°F
Evaporation rate:	Not available	Flammability:	Not available
Explosive Limits:	Not available	Partition coefficient (n-octanol/water):	Not available
Autoignition temperature:	Not available	Decomposition temperature:	Not available
Viscosity:	Not available	Grams VOC less water:	Not available

Section 10 - Stability and Reactivity

Stability:

STABLE

Components of this mixture are incompatible with the following materials:

Strong Acids
Strong Oxidizers
Strong Bases
Strong Reducing Agents
Amines

This mixture is likely to exhibit the following combustion products:

Carbon Dioxide, Carbon Monoxide
Biphenyls
Nitrogen Oxides
Ammonia
Metal Oxides

Hazardous polymerization will not occur.

Section 11 - Toxicological Information

Mixture Toxicity:

Oral Toxicity LD50: 1,930mg/kg
Dermal Toxicity LD50: 2,715mg/kg
Inhalation Toxicity LC50: 9mg/L

Component Toxicity:

Routes of Entry:

Inhalation Skin Contact Eye Contact Ingestion

Exposure to this material may affect the following organs:

No Data

The following chemicals comprise 0.1% or more of this mixture and are listed and/or classified as carcinogens or potential carcinogens by NTP, IARC, OSHA (mandatory listing), or ACGIH (optional listing):

<u>CAS Number</u>	<u>Description</u>	<u>% Weight</u>	<u>Carcinogen Rating</u>
None			No Data

Section 12 - Ecological Information**Component Ecotoxicity:**

Benzyl Alcohol	LC50 460 mg/l fish 96 h; EC50 360 ppm water flea 48 h; EC50 640 mg/l algae 96 h; EC10 658 mg/l bacteria 16 h
Isophorone Diamine	LC50 110 mg/l fish 96h; ErC50 50 mg/l algae 72h; EC10 1120 mg/l bacteria 18h
Titanium Dioxide	LC50 >1000 mg/l fish 96h; EC50 >1000 mg/l water flea 48h; EC50 >100 mg/l algae 72h
Cycloaliphatic amines	LC50 100 mg/l fish 96h; EC50 6.84 mg/l daphnia 48h; EC50 200 mg/l algae 72h
2,2,4-Trimethyl-1,6-hexanediamine	LC50 172.0 mg/l Fish 48h; EC50 31.5 mg/l water flea 24h; EC50 29.5 mg/l algae 72h;
Bisphenol A diglycidyl ether resin	LC50 3.1 mg/l fish 96h; EC50 2.1 mg/l water flea 48h; EC50 >11mg/l Algae 72h; LC50 >100mg/l bacteria 3h

Section 13 - Disposal Considerations

Waste disposal Methods: Dispose in accordance with Federal, State and Local regulations.

Section 14 - Transport Information

This material is classified for transport as follows:

<u>Agency</u>	<u>Proper Shipping Name</u>	<u>UN Number</u>	<u>Packing Group</u>	<u>Hazard Class</u>
DOT	Paint Related Material, Corrosive	3066	III	8
IATA	No Data			
IMDG	No Data			

Section 15 - Regulatory Information**Additional regulatory listings, where applicable:****State of California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65):**

WARNING! This product contains the following chemicals which are listed by the State of California as carcinogenic or a reproductive toxin:

Titanium Dioxide 13463-67-7

Cenospheres 68131-74-8

Materials not included on the Canada DSL inventory:

- None

Commonwealth of Massachusetts "Right to Know": This product contains the following toxic or hazardous substances which appear on the Massachusetts Substance List:

Titanium Dioxide 13463-67-7

Benzyl Alcohol 100-51-6

Cenospheres 68131-74-8

NJ "Right to Know": This product contains the following toxic or hazardous substances which appear on the New Jersey Substance List:

Bisphenol A diglycidyl ether resin 25068-38-6
2,2,4-Trimethyl-1,6-hexanediamine 25620-58-0
Cycloaliphatic amines
Titanium Dioxide 13463-67-7
Benzyl Alcohol 100-51-6
Cenospheres 68131-74-8

Pennsylvania "Right to Know": This product contains the following toxic or hazardous substances which appear on the Pennsylvania Substance List:

Bisphenol A diglycidyl ether resin 25068-38-6
2,2,4-Trimethyl-1,6-hexanediamine 25620-58-0
Cycloaliphatic amines
Titanium Dioxide 13463-67-7
Benzyl Alcohol 100-51-6
Cenospheres 68131-74-8

EPA SARA Title III Section 313 (40 CFR 372) components above 'de minimum' level:

Cenospheres 68131-74-8

Toxic Substances Control Act (TSCA): All chemicals except those listed below appear in the Toxic Substances Control Act Chemical Substance Inventory:

- None

Country

Regulation

All Components Listed

EU Risk Phrases

Safety Phrase

Toxic Substances Control Act (TSCA): All chemicals except those listed below appear in the Toxic Substances Control Act Chemical Substance Inventory:

- None

EPA SARA Title III Section 313 (40 CFR 372) compnenets above 'de minimum' level:

Section 16 - Other Information

For further information, please contact the Product Safety director. The information and recommendations contained herein are, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. All chemicals may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Final determination of suitability of the chemical is the sole responsibility of the user. Users of any chemical should satisfy themselves that the conditions and methods of use assure that the chemical is used safely. No representations or warranties, either expressed or implied of merchantability, fitness for a particular purpose, or any other nature, are made hereunder with respect to the information contained herein, or to the chemical to which the user refers.

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